

# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer  
Certification System for the following Scheme(s):**

**Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)**

**Company:** WEC Group

**The Unit:** Welding Engineering / Laser Engineering UK / Special Projects / CCTV

**Located in:** Darwen

**is certified for the product(s):**

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

**with the scope of work stated in the attached Schedule**

**Certificate number and revision status:** 210216/GB – Rev. 2

**First Issue date:** 23/03/2021

**Current issue date:** 09/11/2021

**Date of expiry:** 21/03/2026

**ANBCC Governing Board Representative**  
Julio Tolaini

**Scheme Manager**  
Emma Freckingham

TWI Certification Ltd, United Kingdom

Page 1 of 2



**This certificate is subject to the rules established by EWF for the certification of Companies**

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**Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):**

**Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)**

**Company:** WEC Group

**The Unit:** Sherburn Metalwork Ltd / HTA Group Ltd / 5750 Components

**Located in:** Leeds / Coventry / Prescot

**is certified for the product(s):**

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

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# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

Schedule Revision Date 23/10/2024 Rev. 5

Related to Certificate Number 210216/GB Rev. 2

**Product/Construction standard(s)**  
EN 1090-2 EXC4 / EN 1090-3 EXC4 / EN 1090-4 EXC4 / EN 15085-2 CL1, CL2 & CL3

**Alternative Standard(s) (refer to EN ISO 3834-5, clause 4.1 b)**

**Welding Process(es) (EN ISO 4063)**  
MMA (111) / SAW (121) / MAG (135) / FCAW (136) / MCAW (138) / TIG (141) / SPOT (212) / STUD (783)

**Parent Material Group(s) (CEN ISO/TR 15608)**  
Group 1 / Group 2 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 11 / Group 22 / Group 23

### Responsible Welding Coordination Personnel

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	W. Barr IEng MWeldI, European / International Welding Engineer, HNC Mechanical & Manufacturing Engineering, CSWIP Senior Welding Inspector	rWC	Comprehensive

**ANBCC Certification Scheme Committee Representative**  
George Gair

TWI Certification Ltd, United Kingdom

**Scheme Manager**

Emma Freckingham



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Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	T. Atkinson EngTech TechWeldI, European / International Welding Technologist, CSWIP Welding Inspector, HNC Mechanical & Manufacturing Engineering NVQ Level 3 Fabrication & Welding Engineering	Deputy rWC	Comprehensive
	W. Sutton, CSWIP Welding Inspector	Deputy rWC	Basic

**ANBCC Certification Scheme Committee Representative**  
George Gair

TWI Certification Ltd, United Kingdom

**Scheme Manager**

Emma Freckingham





# INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the  
IIW Manufacturer Certification Scheme  
according to ISO 3834



**Company:** WEC Group

**The Unit:** Welding Engineering / Laser Engineering UK / Special Projects / CCTV

**Located in:** Darwen

is certified in accordance with

## BS EN ISO 3834 Part 2

**For the product(s):** Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

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**ANBCC Certification Scheme Committee Representative**  
George Gair

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TWI Certification Ltd, United Kingdom

**Scheme Manager**

Emma Freckingham

*Emma Freckingham*



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**ANBCC Certification Scheme Committee**

**Representative**

George Gair

*George Gair*

TWI Certification Ltd, United Kingdom

**Scheme Manager**

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# TWI Certification Ltd Welding Fabricator Certification Scheme

*Registration Number 210216/GB Rev 2*

*This is to Certify that*

## **WEC Group**

*has been assessed in accordance with the  
Rules of the scheme in respect of their control  
of welding operations involved in the manufacture of:*

***Various (brackets, structural products, poles and  
cantilevers for highways, bridges, various applications  
for rail industry and for nuclear and defence industries)***

*as shown on the attached Schedule*

*The Company's Welding Management System  
complies with ISO 3834 Part 2 and EWF/IIW requirements*

*Full details are held on the TWI register of Certified Companies*

Chairman  
Certification Management Board

Scheme Manager



## Schedule

*WEC Group*

*CCTV*

*Britannia House*

*Junction Street*

*Darwen*

*Lancashire*

*BB3 2RB*

*&*

*WEC Group*

*Welding Engineering*

*Spring Vale Road*

*Darwen*

*Lancashire*

*BB3 2ES*

*Registration Number 210216/GB*

*Rev 3*

*Valid: 23 October 2024 to 21 March 2026*

*(subject to satisfactory periodic surveillance)*

***Product range:***

*Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)*

***Materials***

*Group 1 Carbon steels*

*Group 3 Quenched and tempered steel*

*Group 7 Ferritic stainless steel*

*Group 8 Austenitic stainless steel*

*Group 10 Austenitic ferritic stainless steels*

*Group 11 Steel covered by group 1 except  $0.30\% < C \leq 0.85\%$*

*Group 22 Non heat treatable alloys*

*Group 23 Heat treatable alloys*

*George Fair*

Chairman  
Certification Management Board

*Sheelagh*

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



## Schedule

<p><b>WEC Group</b> <b>Laser Engineering UK</b> <b>Britannia House</b> <b>Junction Street</b> <b>Darwen</b> <b>Lancashire</b> <b>BB3 2RB</b> <b>&amp;</b> <b>WEC Group</b> <b>Special Projects</b> <b>Britannia House</b> <b>Junction Street</b> <b>Darwen</b> <b>Lancashire</b> <b>BB3 2RB</b></p>	<p><b>Registration Number 210246/GB</b></p> <p><b>Rev 3</b></p> <p><b>Valid: 23 October 2024 to 21 March 2026</b> <i>(subject to satisfactory periodic surveillance)</i></p>
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**Product range:**

*Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)*

**Materials**

- Group 1 Carbon steels*
- Group 2 Thermomechanically treated steels*
- Group 3 Quenched and tempered steels*
- Group 5 Cr-Mo steels*
- Group 7 Ferritic stainless steels*
- Group 8 Austenitic stainless steels*
- Group 10 Austenitic ferritic stainless steels*
- Group 11 Steels*
- Group 22 Non heat treatable alloys*
- Group 23 Heat treatable alloys*

*George Gair*

Chairman  
Certification Management Board

*Sheelagh*  
Scheme Manager



## Schedule

*WEC Group*

*CCTV*

*Britannia House*

*Junction Street*

*Darwen*

*Lancashire*

*BB3 2RB*

*&*

*WEC Group*

*Welding Engineering*

*Spring Vale Road*

*Darwen*

*Lancashire*

*BB3 2ES*

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*Rev 3*

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*Group 23 Heat treatable alloys*

*George Fair*

Chairman  
Certification Management Board

*Shaun Ryan*  
Scheme Manager

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## Schedule

*5750 Components (Part of WEC Group)  
Villiers Road  
Knowsley Business Park  
Prescot  
Merseyside  
L34 9ET*

*Registration Number 210216/GB*

*Rev 3*

*Valid: 23 October 2024 to 21 March 2026  
(subject to satisfactory periodic surveillance)*

***Product range:***

*Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)*

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*George Gair*

Chairman  
Certification Management Board

*Sheela Bhatnagar*  
Scheme Manager

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